

UNIT 7

PERSONAL PROTECTIVE EQUIPMENT



A G H E A L T H 1 0 1

CHAPTER

DISCUSSION QUESTIONS

CHAPTER 1. INTRODUCTION TO PPE & CONTROL OPTIONS

In your personal life, you have probably worn some type of PPE, either at work or doing hobbies/chores at home. Describe the task you did and what PPE you selected to use. Do you think the PPE was well selected for the hazard? Describe the comfort level & what improvements you wish could be made.

CHAPTER 2. PPE CATEGORIES & HAZARDS TO CONSIDER

Search the internet using the phrase "PPE Hazard Assessment Form." Examine two or three of the forms used to conduct PPE hazard assessment. Share the links with others and discuss which forms you like best and why. Select your "favorite" form for **conducting** and then for **documenting** a PPE Hazard Assessment.

CHAPTER 3. CHEMICAL PROTECTIVE CLOTHING

What chemicals do you know about on the farm that may need to have chemical protective gloves properly selected? Use information you have learned from other units in this series and discuss whether you think we can "group" chemicals together to select one glove type or whether we need to consider different materials for different chemicals being used.

CHAPTER 4. CHEMICAL PROTECTIVE CLOTHING SELECTION

Look at a chemical that you contact at home (hobby, cleaning, workshop, etc.) or work and walk through the same process that was presented in this chapter.

CHAPTER 5. RESPIRATORY PROTECTION

Reflect on how comfortable you are wearing an N95. How do you think it affected your ability to communicate? What barriers do you think workers would have if required to wear other respiratory protection options? Does this fit with the concerns mentioned about the Hierarchy of Controls and why PPE is the "last line of defense?"

CHAPTER 6. RESPIRATORS ON THE FARM

The concern of having PPE available and accessible when you need it out on the farm is often an afterthought. If they are stored in a clean environment in the shop, they might not be with you when you are in a different area of the farm when you need it. Discuss your thoughts on how to plan work for respirator use.

CHAPTER 7. RESPIRATORY PROTECTION PROGRAM

How would you begin the conversation with a farm worker to understand if they wear a respirator (or are required to) and whether they have had a medical exam and fit testing?

CHAPTER 8.

Complete the process of a PPE hazard assessment for two tasks: (1) Connecting a drive shaft to the tractor power take-off (PTO); (2) Completing a corn transfer (from a bin to a cart).

CHAPTER INTRODUCTION TO PPE & CONTROL OPTIONS

Effectiveness

Control Type

Business Value

MOST



LEAST

Eliminate or Substitute

Engineering Controls

Administrative (training and work scheduling)

Personal Protective Equipment

MOST



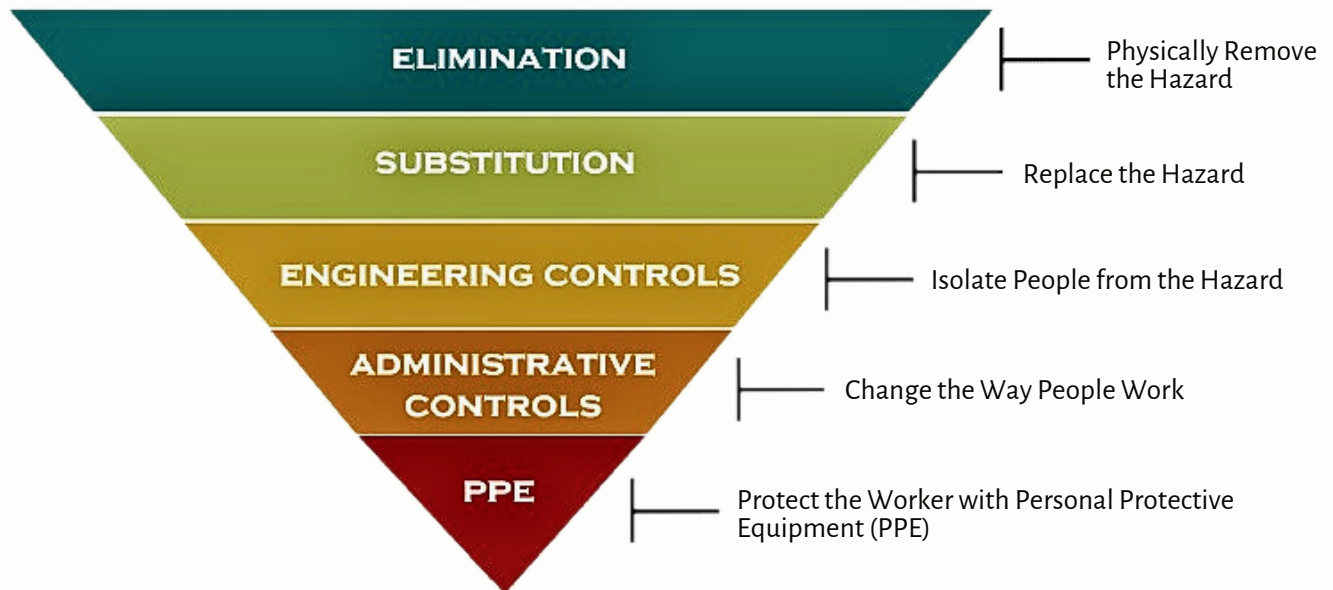
LEAST

Hierarchy of Controls

MOST
EFFECTIVE



MOST
EFFECTIVE



At the Top: The probability of an incident (illness, injury) is significantly reduced
Training only informs of the risk - may not do anything to reduce the probability
PPE reduces the probability ONLY if the worker properly uses the PPE and if it is not damaged - last line of defense

CHAPTER 2

PPE CATEGORIES & HAZARDS TO CONSIDER



HEAD

ANSI Z89.1

Type 1: Impacts anticipated from above

Type 2: Impacts anticipated from above or the side

Class G: Electrical hazards; protects from up to 2,000 volts

Class E: Electrical hazards for utility workers

Bump Cap: Protects the head from incidental contact when in tight spaces



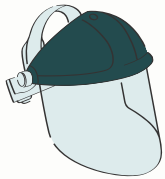
EYE PROTECTION

ANSI/ISEA Z87.1:2020

Safety Glasses: Protect the eyes from flying objects

Safety Goggles: Provide improved protection for smaller fragments (like when grinding) because they seal the eye.

- **Vented:** For non-chemical hazards
- **Non-Vented:** For chemical hazards



FACE PROTECTION

ANSI Z87.1

Provide face protection, covering below the chin to the forehead & extending from cheekbone to

cheekbone. Protects the face against flying debris, chemical splash, explosive power tools, etc.

***Use in combination with safety glasses**

HAND & ARM PROTECTION

Leather, Canvas, or Metal Mesh Work Gloves: Used for heat or cut resistance



Fabric & Coated Fabric Gloves: Used for dirt & slip resistant protection

Chemical- & Liquid-Resistant Gloves: For chemical protection



Insulating Rubber Gloves: For electrical hazards

HEARING PROTECTION

CFR 1910.95 (OSHA), ANSI s12.6

Recommended when working in loud areas, even for short durations. Under the OSHA standard, hearing protection is required when noise exposure is 85 dBA or higher.

- **Earmuffs**
- **Ear Plugs**



BODY PROTECTION

Paper Type Fiber: For single-use protection against dust & possible splashes



Treated Wool & Cotton: Fire-resistant; Protects against abrasions & rough irritating surfaces

Duck Cloth: Heavier; Protects against cuts & bruises when handling heavy or sharp/rough materials



Leather: Protects against dry heat, flames, & sparking

Rubber (e.g., Neoprene): Protects against chemical hazards



FOOT & LEG PROTECTION

ASTM F-2412/2413-2005 or ANSI Z41-999

Snap-On Leggings: Protects from heat hazards



Metatarsal Guards: Protects the instep from impact & compression hazards

Foot & Shin Guards: Protects the lower legs



Puncture Resistant Insoles, Electrically Conductive Soles (never wear if exposed to electrical hazards), & Oil Resistant Soles



Electrical Hazard Shoes: Prevent the wearer from completing an electrical circuit to the ground





CHAPTER 3

CHEMICAL PROTECTIVE CLOTHING

GLOVE MATERIAL SELECTION CHECKLIST:

- ✓ Chemical being handled
- ✓ Nature of Contact
- ✓ Duration of Contact
- ✓ Area Requiring Protection
- ✓ Grip Requirements
- ✓ Thermal Protection Needed?
- ✓ Size and Comfort
- ✓ Abrasion?

GENERAL GLOVE PERFORMANCE INFORMATION

GLOVE MATERIAL	CHEMICAL CATEGORIES FOR GOOD PERFORMANCE	KNOWN PROBLEMS	PERFORMANCE NOTES
 Butyl Rubber	Peroxide, highly corrosive acids, strong bases, alcohols, aldehydes, ketones, esters, nitro-compounds	Not good with aliphatic & aromatic hydrocarbons; halogenated solvents	Resist oxidation, ozone corrosion, & abrasion; Flexible at low temperatures
 Natural (latex) Rubber	Protect against water solutions of acids, alkalis, salts, & ketones. Useful for resisting abrasions during polishing & grinding	May not be appropriate for all because latex allergies; Those lined with powder may be irritating	Comfortable to wear; general purpose
 Neoprene Rubber	Hydraulic fluids, gasoline, alcohols, organic acids, alkalis		Often superior chemical & wear resistance compared to natural rubber
 Nitrile	Chlorinated solvents; good for oils, greases, acids, caustics and alcohols	Not recommended for strong oxidizing agents, aromatic solvents, ketones & acetates	Great for jobs requiring dexterity & sensitivity

CHAPTER 4

CHEMICAL PROTECTIVE CLOTHING

SELECTION EXAMPLE: PERMETHRIN

Step 1. Identify the Use & Hazard

How will the chemical be used? Permethrin SFR insecticide (36.8%) is a liquid & needs to be diluted before application because it is a concentrate.

Is it hazardous to the skin? The label states, "harmful if absorbed through the skin; avoid contact with the skin, eyes, and clothing." Therefore, the skin needs to be protected.

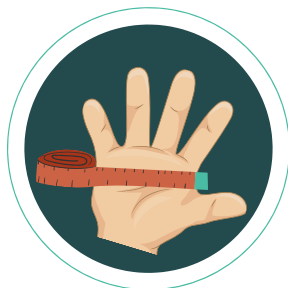
Look at both the safety data sheet and label to determine the hazards of this chemical product (*included in the resources page for this chapter*).

Step 3. Select, Record, & Provide

Select, record, & provide the specific pieces of equipment (**make, model, size**) that the worker should use.

Glove Selection Sizing: Wrap a soft measuring tape around dominate hand's palm, excluding the thumb. The number of inches corresponds to the size of glove needed.

See the resources page for this chapter to view the link to a safety glove size chart.



Step 2. Glove Materials Needed

Personal Protective Equipment (PPE): Some materials that are chemical-resistant to this product are barrier laminate, butyl rubber, nitrile rubber & Vitron.

Applicators using ULV cold foggers or fog/mist generators in indoor spaces must wear:

- Coveralls over long-sleeved shirt & long pants;
- Chemical-resistant gloves;
- Chemical-resistant footwear, plus socks; and
- Chemical-resistant headgear, if overhead exposure.

Applicators using ULV cold foggers and/or fog/mist generators in outdoor spaces must wear:

- Long-sleeve shirt & pants;
- Shoes, plus socks; and
- Chemical-resistant gloves.

All other mixers, loaders, applicators, & other handlers must wear:

- Long-sleeve shirt & pants;
- Shoes, plus socks; and
- Chemical-resistant gloves for all handlers except for applicators using motorized ground equipment;
- Chemical-resistant apron for mixers/loaders, persons cleaning equipment, & person exposed to the concentrate.

Chemicals	PVC			CPVC					PP					PVDF						ABS					
	Temp. °C °F			20	40	60	20	40	60	80	100	20	40	60	80	100	20	40	60	80	100	120	20	40	60
	68	104	140	68	104	140	176	212	68	104	140	176	212	68	104	140	176	212	248	68	104	140	68	104	140
Furfuryl Alcohol									1 2					1 1 2											
Gasoline	1	1	2	3	3	3	3	3	3	3	3	3	3	1	1	1	1	1	1	3	3	3			
Gelatin	1	1	1	1	3				1 1 1					1 1 1 1											

CHEMICALS	(Please see page 6 for General Information and Cautions)		LATEX	NITRILE
Acetaldehyde				
Acetamide				
Acetic acid (50% concentration)				
Acetone				
Acetonitrile				

RESPIRATORY PROTECTION

INFORMATION NEEDED TO PERFORM SELECTION

1. What is the hazard that we need to protect the worker from?
2. What is the concentration of the hazard in the environment?
3. What is the "safe level" of that contaminant (Occupational Exposure Limit or OEL)?

AIR-PURIFYING RESPIRATOR

Air-purifying respirators (APRs) work by removing gases, vapors, aerosols (airborne droplets & solid particles), or a combination of contaminants from the air through the use of filters, cartridges, or canisters.

SUPPLIED AIR RESPIRATOR

Supplied Air Respirators (SARs) are devices that provide breathable air from an outside source. They are used in environments where the air is contaminated, harmful, low in oxygen (below 19.5% concentration), or unknown.

Respirator Selection

Calculating the Ratio: Exposure Concentration/OEL

This ratio determines the MINIMUM Assigned Protection Factor that the respirator needs to have. Each style of respirator has an assigned protection factor as well:

Half Mask & Face-Filtering = 10
 Powered Air-Purifying Respirator (PAPR) = 25
 Full Face Air Purifying Respirator = 50
 Supplied Air Respirator = 1000+

RESPIRATOR CARTRIDGE COLOR CODING

WHITE



Hydrogen Chloride,
Sulfur Dioxide,
Hydrogen Sulfide

BLACK



Organic Vapors
(OV)

MAGENTA



Radioactive (Except
Nobel Gases &
Tritium),
Particulates (Dusts,
Fumes, Fogs Smoke)

GREEN



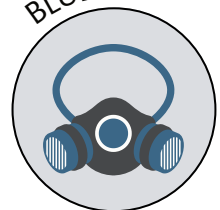
Ammonia, or
Ammonia &
Methylamine

YELLOW



Organic Vapors with
Hydrogen Chloride,
Sulfur Dioxide,
Hydrogen Sulfide or
Hydrogen Fluoride

BLUE



Carbon
Monoxide

CHAPTER 6

RESPIRATORS ON THE FARM



DUST/PARTICLE PROTECTION

N95, Half-Mask, PAPR

GRAIN HANDLING

N95 FFR

ANIMAL HANDLING

N95 FFR if ammonia concentrations are reasonably low (<10 ppm).

Cartridge respirator is needed if both ammonia & dust are present & need to be controlled for.

WELDING

Donning particle filtration respirator in combination with working in well-ventilated areas (including outdoors).

MANURE HANDLING

An air supplied respirator must be worn if there is no air quality monitor to confirm risk or no risk when entering a confined space.

PESTICIDE HANDLING

2,4,D, Pyraclostrobin (fungicide): Half-Mask with Organic Vapor & N100 Dust Filtration
Acetochlor, Pyrethroids: Half-Mask with Organic Vapor
Glyphosate: Air-Purifying N100 Dust Filtration
Dicamba, Chlorpyrifos: Full-Face with N100 Dust Filtration

CHAPTER 7

RESPIRATORY PROTECTION PROGRAM

CRITICAL ELEMENTS OF THE PROGRAM

Procedures for Selecting Respirators on the Farm: This section needs to document the steps taken (provided in Chapter 5) to select the respirator type (air-supplied, air-filtering), style (half-face, full-face, PAPR), and filter needed.

Medical Evaluations of Employees: When respirators are required, a physician or licensed health care practitioner has to evaluate any medical conditions (questionnaire) and, in some cases, a follow-up exam may be needed to determine whether the employee has any medical conditions that would prevent them from being able to safely wear a respirator. The medical examiner needs to have information on:

- type of respirators to be worn;
- expected physical work effort;
- any additional PPE or equipment that needs to be worn; and
- any temperature or humidity extremes that would be present when wearing the respirator.

Fit Testing Procedures: To assess the fit of the selected respirator, workers need to be fit tested for any tight-fitting respirator to make sure there is a proper seal between the respirator and the face. Workers need to pass the fit test to be allowed to use that make, model, and size of respirator at work. The written program should document this process, including who conducts this initial and annual test.

Proper Use of Respirators for Routine & Reasonably Foreseeable Emergency Situations: Details on how workers need to properly use the respirator need to be in the program. This includes communicating prohibitions when wearing a tight-fitting respirator (e.g., no facial hair), the requirement for seal checks every time the respirator is worn, and practices to maintain the respirator's effectiveness (how to detect breakthrough; when to change the filter/cartridge).

Maintaining Respirators: Detailed procedures and schedules for cleaning, disinfecting, storing, inspecting, repairing, discarding, and otherwise maintaining respirators.

Training Employees: The program should include training employees on:

- what the respiratory hazards are for which they are wearing the respirators;
- proper use of respirators (how to put on, remove, and maintain); and
- limitations of respirator use (when not to wear them).

The program should also include key personnel and roles and should be annually reviewed to assess its effectiveness.

CHAPTER 8

PPE ASSESSMENT PROGRAM

WITH ON FARM EXAMPLE



MUCKING THE SABLE

Link: https://youtu.be/lXhtZV9P_Mg

Identify Selected PPE & Reason for Selecting:

Hands:

Head:

Eyes & Face:

Ears:

Respiratory System:

Feet:

Body:

Notes:

CONNECTING PTO SHAFT

Link: <https://youtu.be/3sbk6ONJvMI>

Identify Selected PPE & Reason for Selecting:

Hands:

Head:

Eyes & Face:

Ears:

Respiratory System:

Feet:

Body:

Notes:

CORN TRANSFER

Link: <https://youtu.be/kU5yP9ow3TU>

Identify Selected PPE & Reason for Selecting:

Hands:

Head:

Eyes & Face:

Ears:

Respiratory System:

Feet:

Body:

Notes:

PPE RESOURCES

VIEW THESE LINKS FOR
MORE INFORMATION &
ADDITIONAL RESOURCES
ON THE CONTENT
PRESENTED IN THIS UNIT.

CHAPTER 1. INTRODUCTION TO PPE

Pesticides identified by the EPA as suitable alternatives for conventional pesticides:

- <https://www.epa.gov/pesticide-registration/reduced-risk-and-organophosphate-alternative-decisions-conventional>

CHAPTER 2. PPE CATEGORIES & HAZARDS

- <https://www.osha.gov/sites/default/files/publications/OSHA3951.pdf>
- <https://www.osha.gov/sites/default/files/publications/osh3151.pdf>

CHAPTER 3. CHEMICAL PROTECTIVE CLOTHING

- **ANSELL:** <https://cdn.mscdirect.com/global/media/pdf/search/ansell/ansell-chemical-glove-resistance-guide.pdf>
- **Cole Palmer:** <https://www.colepalmer.com/chemical-resistance>
- **Gilson:** <https://www.gilsoneng.com/reference/ChemRes.pdf>
- **3M Clothing Selection Guide:** <https://multimedia.3m.com/mws/media/1347630O/product-selection-guide-coveralls.pdf>
- **3M Glove Selection Guide:** <https://multimedia.3m.mws/media/1602262O/us-3m-safety-gloves-selection-guide-2018-en-fr-sp.pdf.pdf>
- **Fisher:** https://beta-static.fishersci.com/content/dam/fishersci/en_US/documents/programs/healthcare/brochure-and-catalogs/guides/microflex-chemical-resistance-guide.pdf
- **Showa:** <https://www.showagroup.com/us-en/hazard/chemical>
(select a glove then look at performance)

CHAPTER 4. CHEMICAL PROTECTIVE CLOTHING SELECTION: PERMETHRIN

- **Permethrin Safety Data Sheet:** https://www.domyown.com/msds/Permethrin_SFR1_MSDS.pdf
- **Permethrin Safety Label:** https://www.domyown.com/msds/Permethrin_SFR_Label.pdf
- **Safety Glove Size Chart:** <https://www.grainger.com/know-how/safety/ppe-in-the-workplace/ppe-management/kh-safety-glove-size-chart-qt-306>

CHAPTER 5. RESPIRATORY PROTECTION

- <https://aghealthandsafety.com/wp-content/uploads/2021/10/respiratory-quick-guide-WEB.pdf>

CHAPTER 7. RESPIRATORY PROTECTION PROGRAM

- **3M:** https://www.3m.com/3M/en_US/respiratory-protection-us/support/center-for-respiratory-protection/written-program/
- **OSHA:** https://www.google.com/url?sa=t&rct=j&q=&esrc=s&source=web&cd=&ved=2ahUKEwjF54HYtrb_AhVBBzQIHfu0Dv4QFnoECA8QAQ&url=https%3A%2F%2Fwww.osha.gov%2Fsites%2Fdefault%2Ffiles%2F2021-03%2FRespiratory%2520Program%2520for%2520Grain.pptx&usg=AOvVaw1wFCx4i9msdxy3OQHq4zn4

CHAPTER 8. PPE ASSESSMENT PROCESS

"Croplife" Form: <https://croplife.org/wp-content/uploads/2019/04/PPE-risk-assessment-document.pdf>

"Connecting a Drive Shaft to the Tractor PTO":

- Connecting a Spreader to a PTO: <https://youtu.be/3sbk6ONJvMI>
- Another Demo: <https://youtu.be/FoPe9NcAxuw>
- How the Two Parts Connect: <https://youtu.be/8nub8HrTPBo>


Corn Transfer: <https://youtu.be/kUsyP9ow3TU>

0-3 min: Working at Elevation; Setting Up Auger

3:30-4:33: Filling Grain Cart

4:40: Transfer from Cart to Bin Via Auger





BONUS CHAPTER

ADDITIONAL PPE TOOLS

Directions for Bonus Chapter Content:

The purpose of this bonus chapter is to provide an interactive tool to help illustrate what PPE is worn by agricultural workers and to discuss additional suggestions for PPE while performing different tasks on the farm.

The following pages contain graphics that can be printed and used to facilitate PPE discussions. These graphics include several full-page images of farmworkers and an additional page with various PPE. Print these pages on cardstock and cut out the items.

Use these illustrations when discussing PPE for different work tasks by overlaying the specific type of PPE that should be worn onto the farmworker image. These graphics can help demonstrate recommendations for current and additional layers of PPE for workers.

Additionally, you can lead the worker through the PPE Hazard Assessment checklist (like we did in Chapter 8) to discuss hazards to the head, eye, face, etc. Then identify PPE to reduce risk of injury or illness for tasks that are relevant to your patient.











